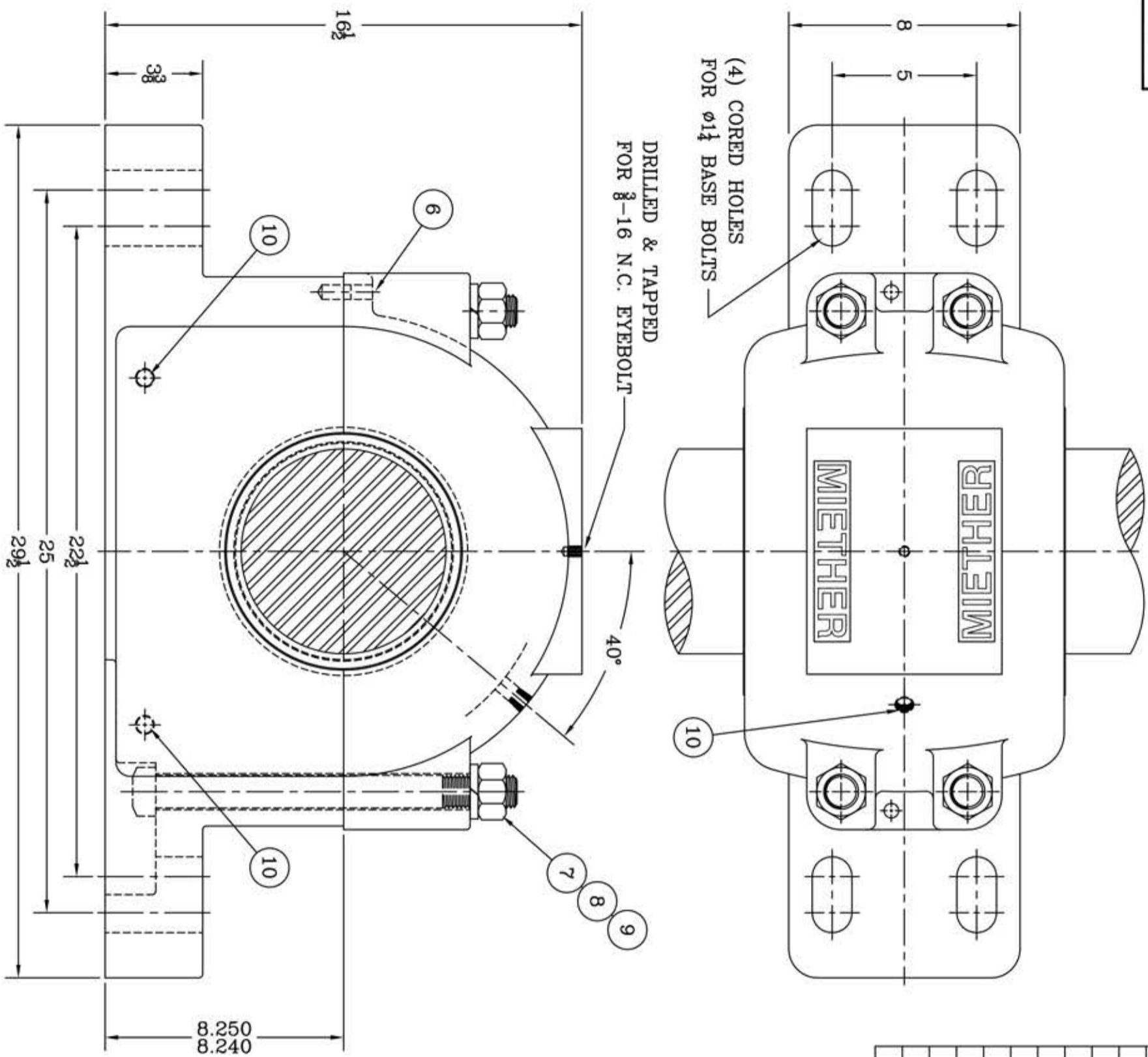
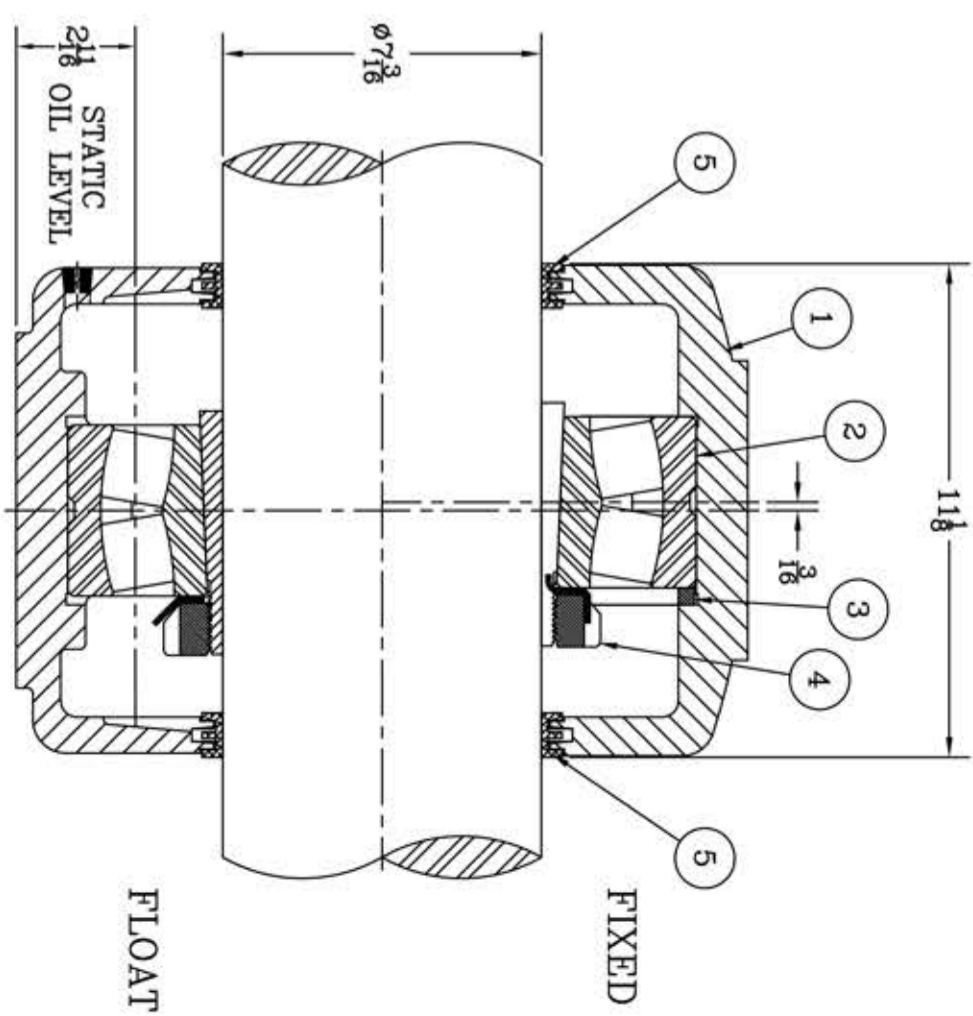


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C-14102



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAF-540 07-03	C-13164	1 1
2	SPHERICAL ROLLER BEARING	22240K/W-33	1 1
3	STABILIZING RING SR-40-34	A-10611	1 0
4	ADAPTER SNW-40 07-03	B-24461	1 1
5	TRIPLE SEAL RING LER-159	A-10589	2 2
6	DOWEL	$\phi 2$ x 1" LONG	2 2
7	CAP BOLT SQUARE HEAD Gr.2	$1\frac{1}{8}$ -7 NC x $12\frac{1}{2}$ LONG	4 4
8	CAP BOLT HEX. NUT	$1\frac{1}{8}$ -7 NC	4 4
9	LOCKWASHER	$1\frac{1}{8}$ SPLIT MED.	4 4
10	PIPE PLUG	$\frac{3}{8}$ -18 NPT	3 3



REDRAWN FOR CONFORMITY RWB 1-7-04
 REDRAWN TO SCALE RWB 2-23-98

REVISIONS	
SYMBOL	DESCRIPTION
16	16
32	32
63	63
125	125
250	250
500	500
1000	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$
 DECIMALS $\pm .005$ WELD $\pm 1/16$ "
 CASTING $\pm 1/16$ "
 A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY
 BEARING PRODUCTS
 ODESSA, TX. USA

SAF 22540 07-03	ASSEMBLY DRAWING
SCALE 1 = 3	ASSEMBLY NO.
DRAWN CDA	DRAWING NO.
DATE 2/16/88	CHK:
CHK:	C-14102