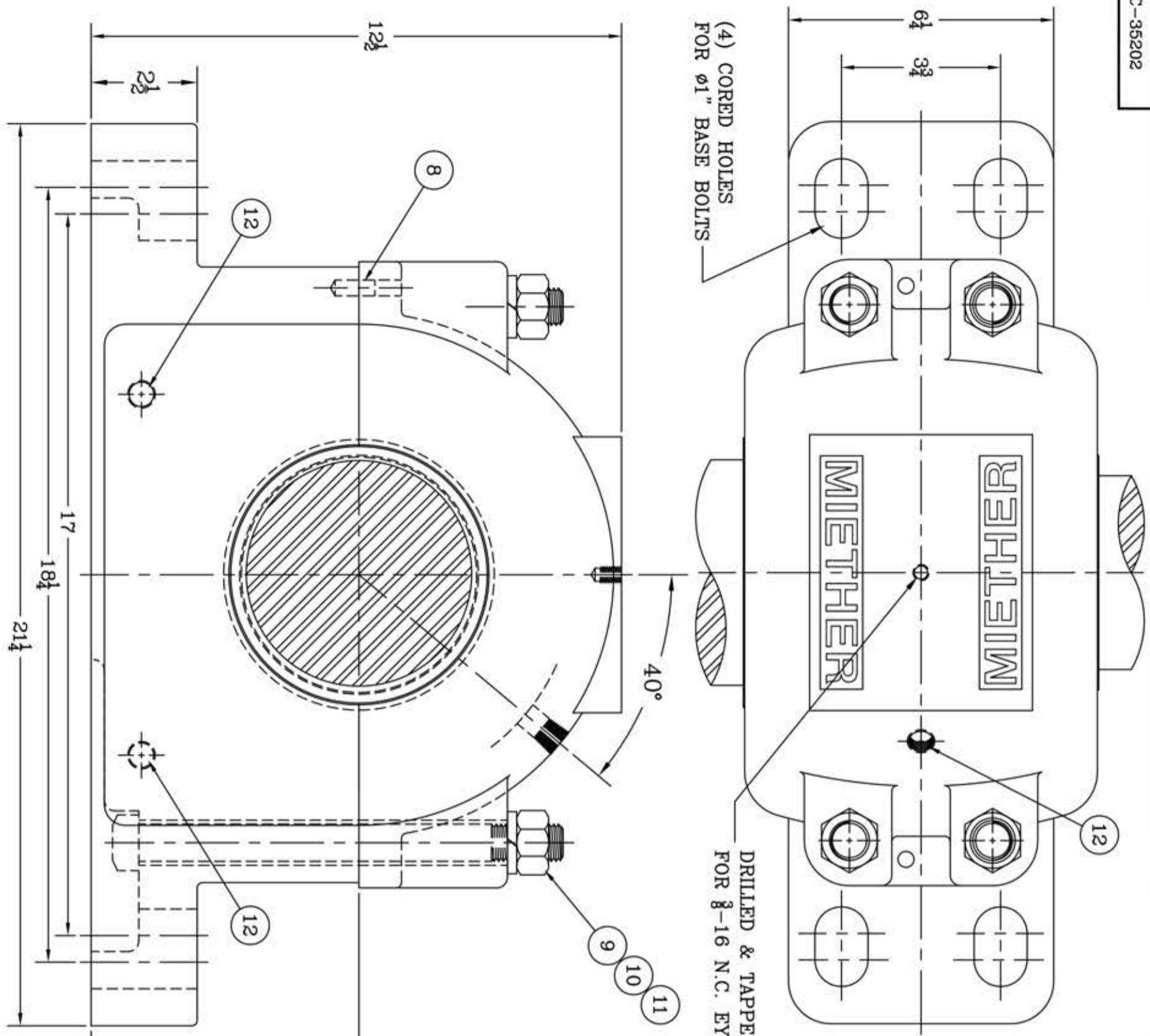
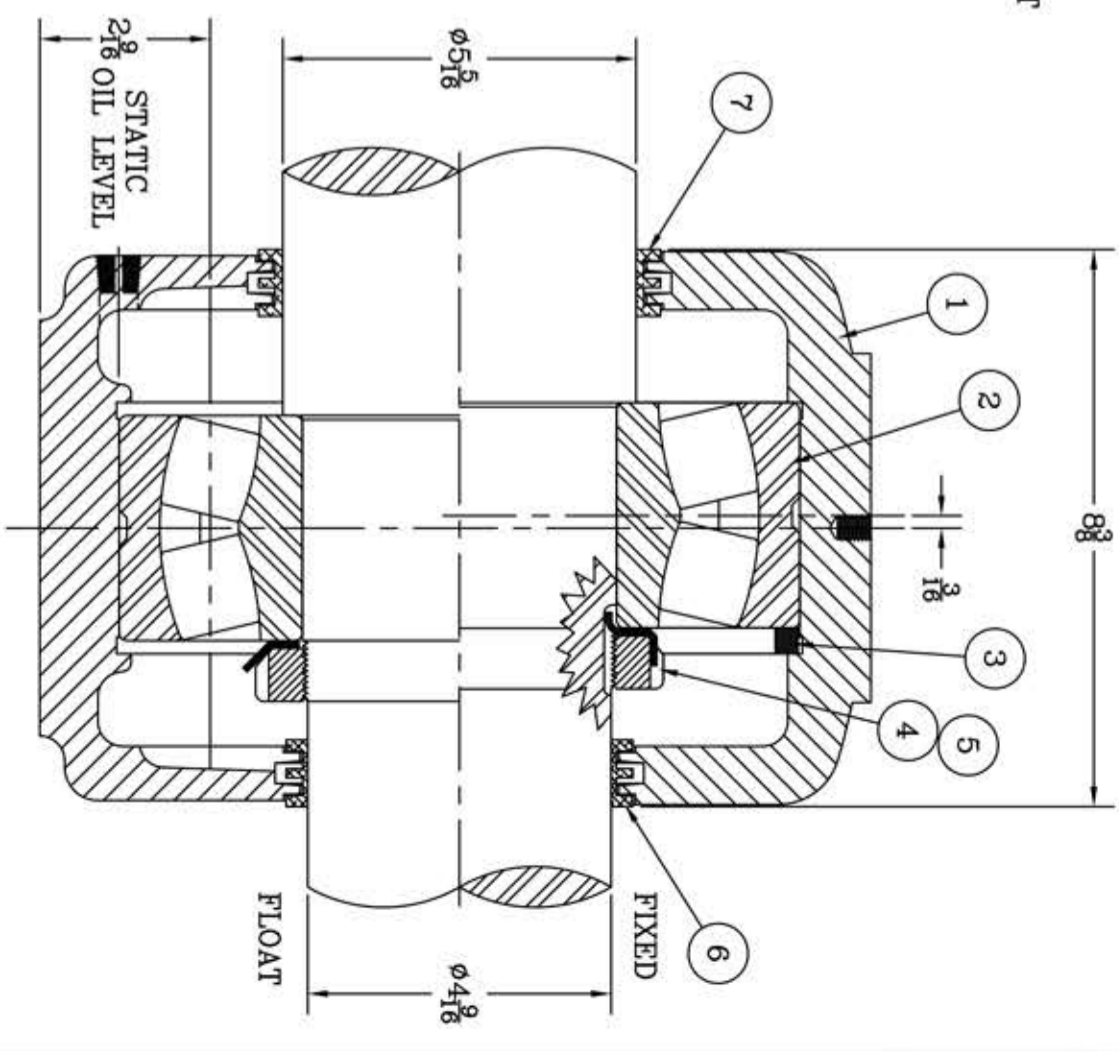


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C-35202



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAFD 324	C-	1 1
2	SPHERICAL ROLLER BEARING 22324/W-33		1 1
3	STABILIZING RING SR-0-24	A-15124	1 0
4	LOCKNUT AN-24	B-10416	1 1
5	LOCKWASHER W-24	00246	1 1
6	TRIPLE SEAL RING LER-119	A-10625	1 1
7	TRIPLE SEAL RING LER-127	A-10627	1 1
8	DOWEL	Ø 3/8 x 3/4 LONG	2 2
9	CAP BOLT SQUARE HEAD GR.5	7/8-9 NC x 10" LONG	4 4
10	CAP BOLT HEX. NUT	7/8-9 NC	4 4
11	LOCKWASHER	7/8 SPLIT MED.	4 4
12	PIPE PLUG	3/8-18 NPT	3 3



REVISIONS

SYMBOL	DESCRIPTION
C	16
D	32
E	63
F	125
G	250
J	500
K	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED  
 FRACTIONS  $\pm 1/32$ " ANGLES  $\pm 0^\circ 30'$   
 DECIMALS  $\pm .005$  WELD  $\pm 1/16$ "  
 CASTING  $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY  
 BEARING PRODUCTS  
 ODESSA, TX. USA

SAFD 22324	05-05 x 04-09
ASSEMBLY DRAWING	
SCALE HALF	ASSEMBLY NO.
DRAWN PCF	DRAWING NO.
DATE 12/31/12	CHEK: C-35202