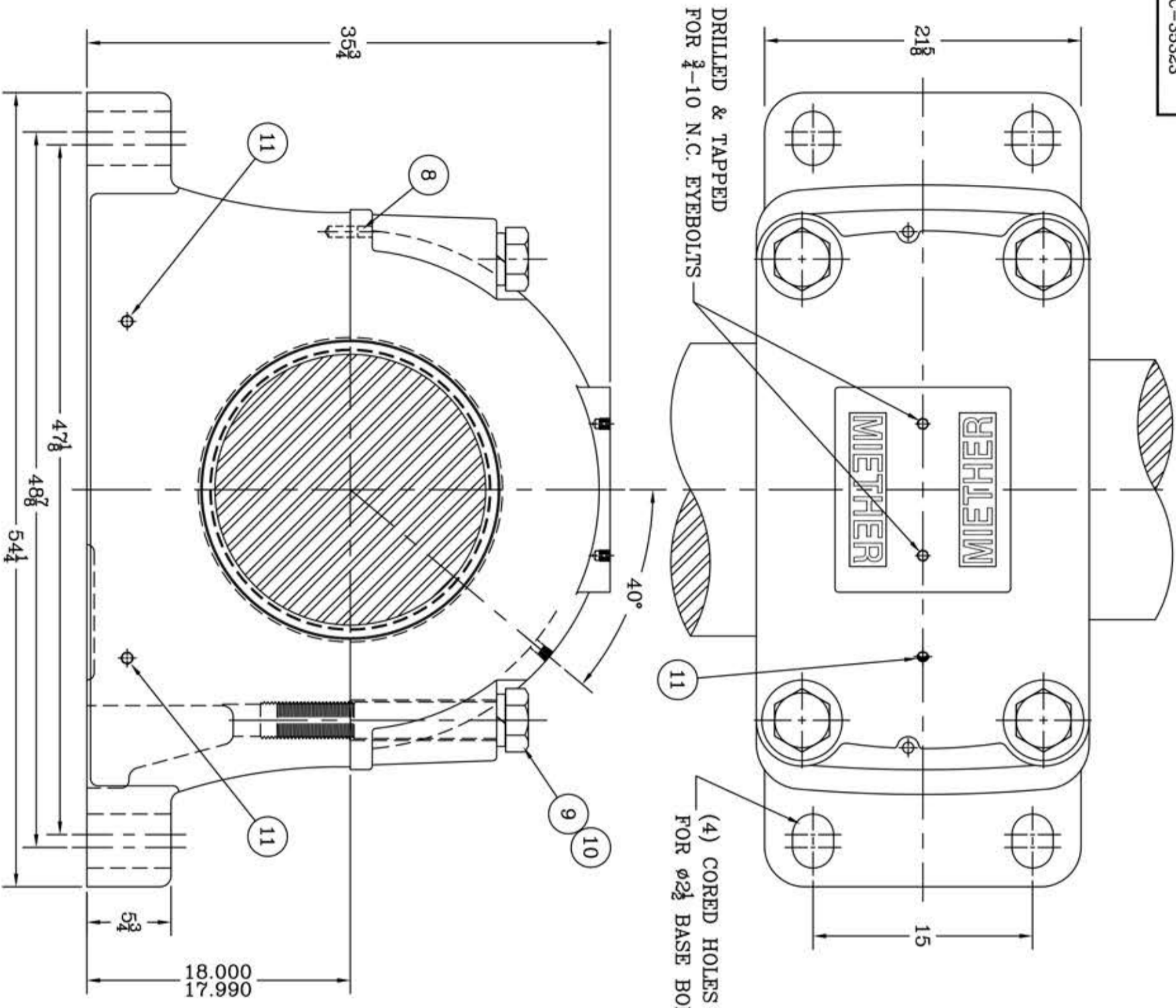


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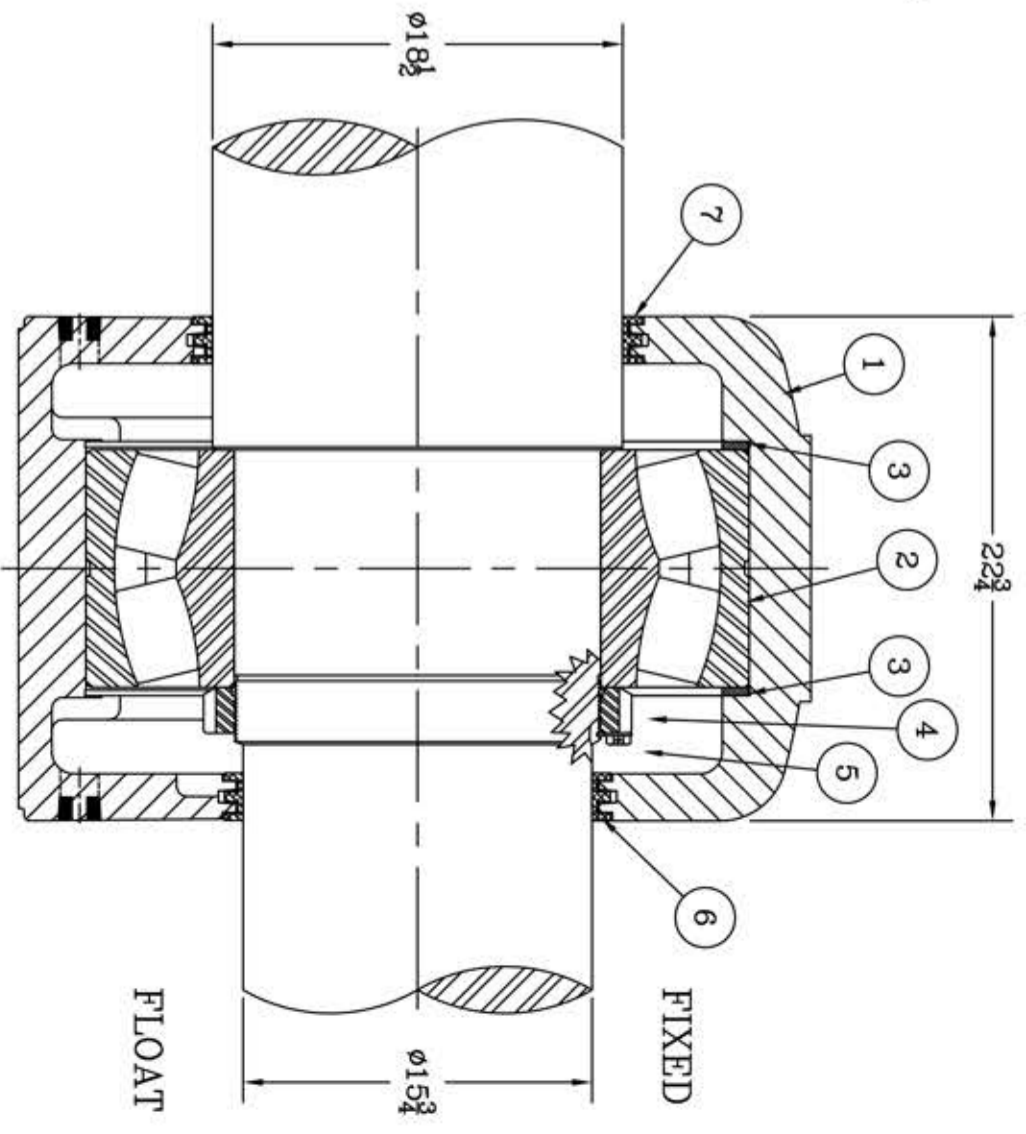
C-35323



DRILLED & TAPPED FOR 3/4-10 N.C. EYEBOLTS

(4) CORED HOLES FOR  $\phi 2\frac{1}{2}$  BASE BOLTS

ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAFD 3284	C-	1 1
2	SPHERICAL ROLLER BEARING 23284/W-33		1 1
3	STABILIZING RING A-8990	A-20426	2 0
4	LOCKNUT N-084	B-10179	1 1
5	LOCKPLATE P-84	A-10180	1 1
6	TRIPLE SEAL RING ER-907	A-18258	1 1
7	TRIPLE SEAL RING ER-978	A-19614	1 1
8	DOWEL $\phi 2\frac{1}{2}$ x 2" LONG		2 2
9	CAP BOLT HEX. HEAD GR.5 $2\frac{1}{2}$ -4 NC x 15" LONG		4 4
10	LOCKWASHER $2\frac{1}{2}$ SPLIT MED.		4 4
11	PIPE PLUG $\frac{1}{2}$ -14 NPT		5 5



HOUSING MATERIAL - DUCTILE IRON  
ASTM A536 GR 65-45-12

REVISIONS

SYMBOL	DESCRIPTION
C	...
D	...
E	...
F	...
G	...
J	...
K	...

TOLERANCE: UNLESS OTHERWISE SPECIFIED  
 FRACTIONS  $\pm 1/32$ " ANGLES  $\pm 0^\circ 30'$   
 DECIMALS  $\pm .005$ " WELD  $\pm 1/16$ "  
 CASTING  $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

MICRO-INCH	VALVE
16	32
63	125
250	500
1000	1000

AN ALCO INDUSTRIES COMPANY  
BEARING PRODUCTS  
ODESSA, TX. USA

SDAFD 23284 18-08 x 15-12  
ASSEMBLY DRAWING

SCALE 1 = 6  
DRAWN PCF  
DATE 1/10/13  
CHK:

ASSEMBLY NO.  
DRAWING NO.  
C-35323